



## Spanish Eyes Serum

**ID** Spray & Wipe / SE.006  
**pH-value** 5.3  
**Viscosity** 2.000 mPa.s Brookfield DV2T, Spindle 93, 5 rpm  
**Product form** O/W

|   | Ingredient             | INCI-name                                                                                                                                                    | % w/w       | Supplier        |
|---|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------------|
| 1 | Glycereco POF          | Glycerin                                                                                                                                                     | 5.00        | Jover Scientech |
|   | <b>Sisterna SP70-C</b> | <b>Sucrose Stearate</b>                                                                                                                                      | <b>1.00</b> | <b>Sisterna</b> |
| 2 | Olive Action           | Olea Europaea (Olive) Oil Unsaponifiables, Tocopherol                                                                                                        | 2.00        | MMP Inc.        |
|   | Oleosoft-40C           | Olea Europaea (Olive) Fruit Oil, Prunus Amygdalus Dulcis (Sweet Almond) Oil, Linum Usitatissimum (Linseed) Seed Oil, Borago Officinalis Seed Oil, Tocopherol | 3.00        | Phenbiox        |
|   | Tocomix L70-IP         | Tocopherol, Helianthus Annuus Seed Oil                                                                                                                       | 0.10        | Jan Dekker      |
| 3 | Deionised Water        | Aqua                                                                                                                                                         | 66.50       | several         |
|   | Clearogel® SG          | Sclerotium Gum (Scleroglucan)                                                                                                                                | 0.75        | MMP Inc.        |
| 4 | Deionised Water        | Aqua                                                                                                                                                         | 14.65       | several         |
|   | JuvenEye               | Bellis Perennis (Daisy) Flower Extract, Hieracum Pilosella (Hawkweed) Extract                                                                                | 5.00        | CLR             |
|   | W TR-Active            | Glycerin, Tuber Magnatum Extract, Sodium Benzoate, Potassium Sorbate                                                                                         | 1.00        | Phenbiox        |
|   | Euxyl PE9010           | Phenoxyethanol, Ethylhexylglycerine                                                                                                                          | 1.00        | Schülke         |
| 5 | NaOH (50% solution)    | Sodium Hydroxide                                                                                                                                             | q.s.        | several         |

### Production method

1. Disperse Sisterna SP70-C into the glycerin (1).
2. Add (2) to (1) and homogenise with a high shear mixer for 1 minute.
3. Add Clearogel® SG to the cold water of (3) and shear for 10 minutes with a high shear mixer until fully incorporated.
4. Add oil in glycerin emulsion (1+2) to (3) while mixing.
5. Add (4) and adjust pH if necessary with (5).

**Formulation prepared via concentrated emulsification procedure.**